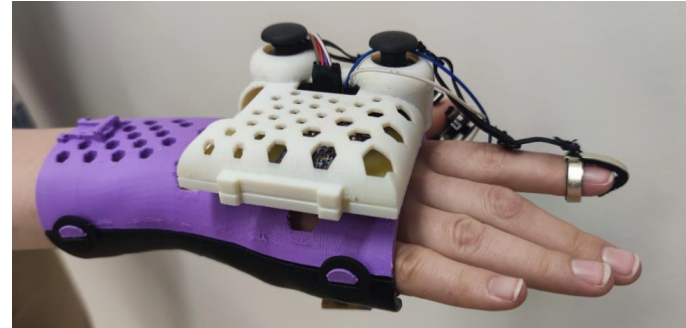


Development of 3D printed biomechatronic devices

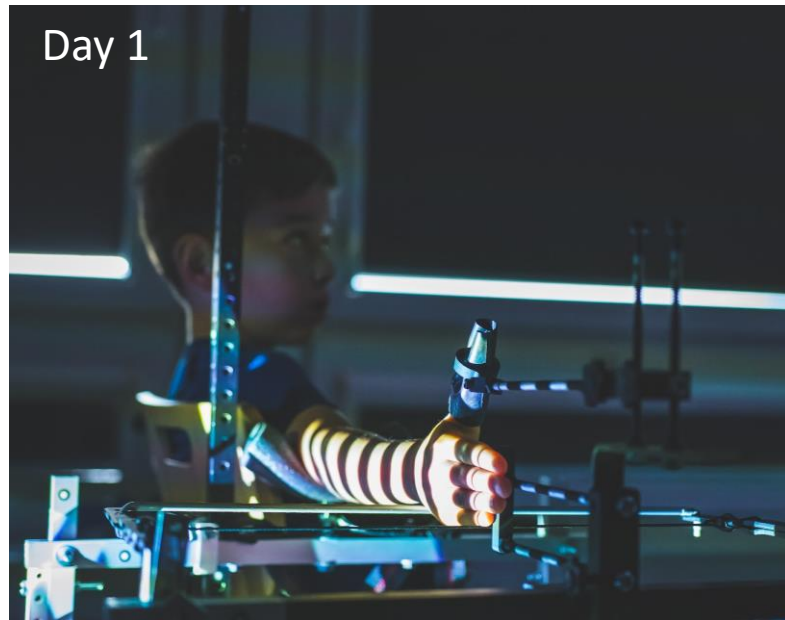


Filip GÓRSKI, PhD, DSc, BEng, Associate Professor

Poznan University of Technology, Faculty of Mechanical Engineering

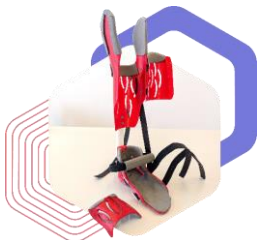
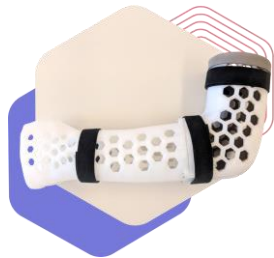
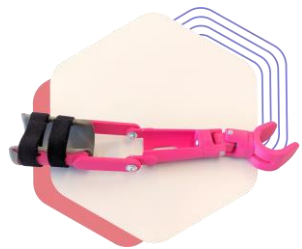
filip.gorski@put.poznan.pl, filip.gorski.employee.put.poznan.pl

NEW IS COMING!

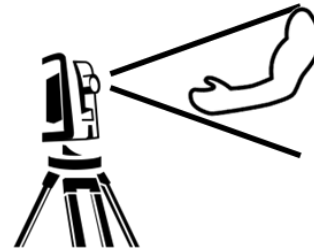


- the **modern digital process** and 3D printing is replacing the traditional molding of prostheses and orthoses for people with physical disabilities
- **3D printing** = completely new technical possibilities + potentially low cost
- **biomechatronics** = possibility of enhancing mechanical devices with sensorization and actuation capabilities

DESIGN METHODOLOGY OF CUSTOMIZED 3D PRINTED DEVICES



consultation



limb scanning
data processing



design



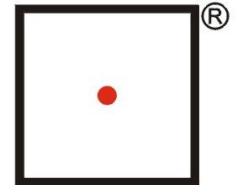
3D print planning



3D printing



post processing,
assembly, supply



Polski
Produkt
Przyszłości

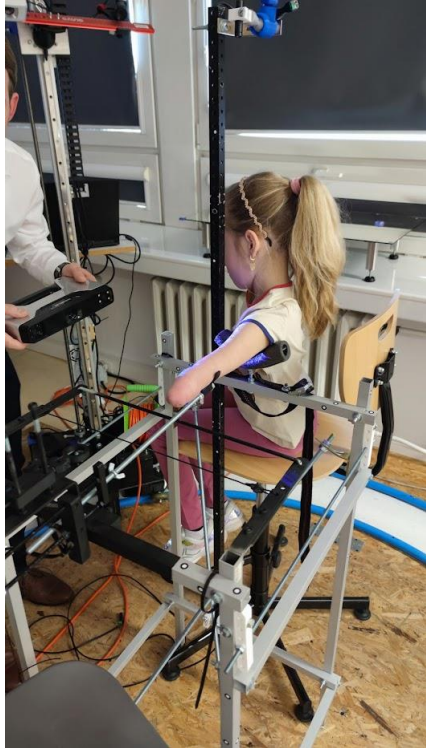


Narodowe Centrum
Badań i Rozwoju

*AutoMedPrint – awarded system for 3d printing of orthoses and
prostheses, developed at Poznan University of Technology*

3D SCANNING

Virtual EMERALD laboratory available at
<https://my.matterport.com/show/?m=NXHcatKcdW7>

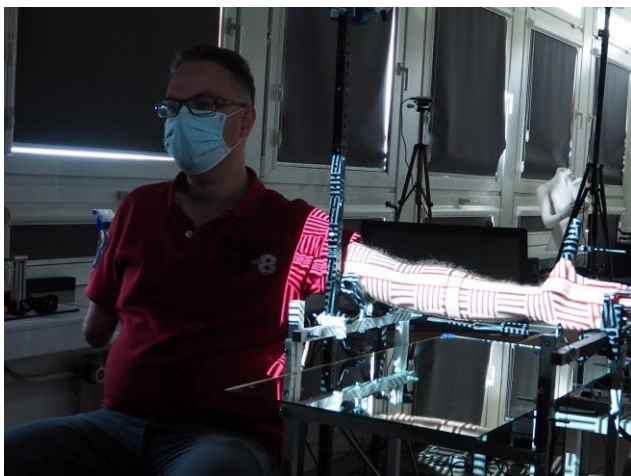


mechanized stand

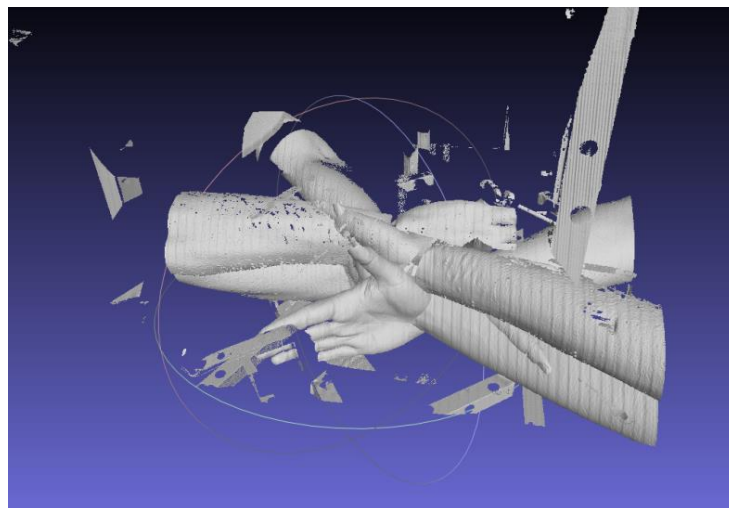


manual scanner

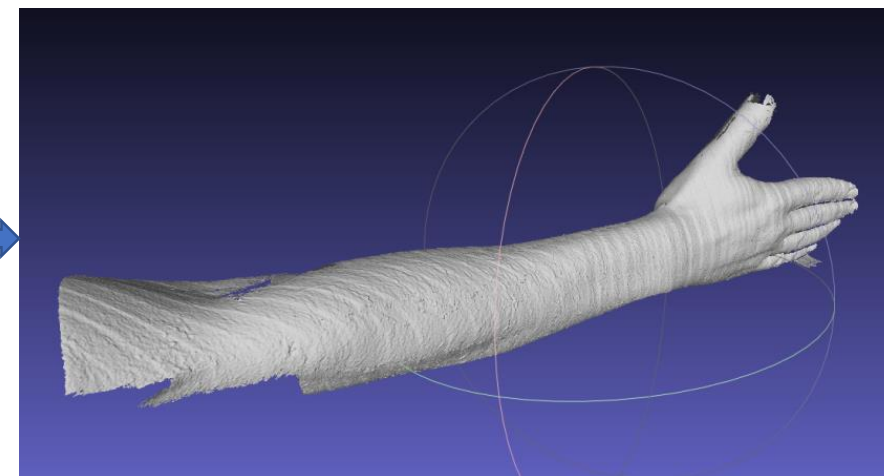
DATA PROCESSING



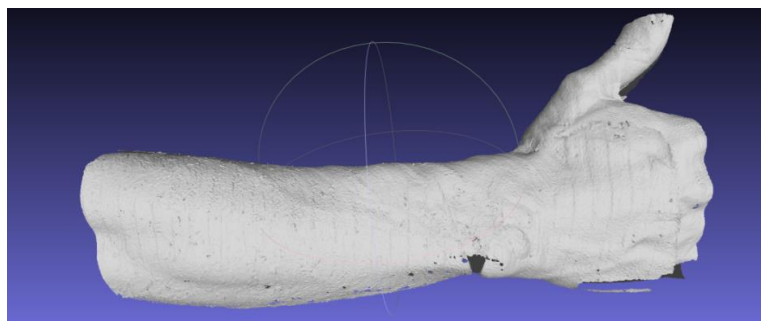
3D scan of human anatomy



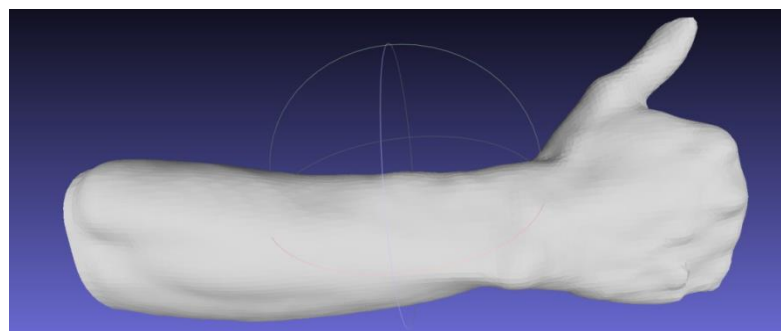
Raw scans



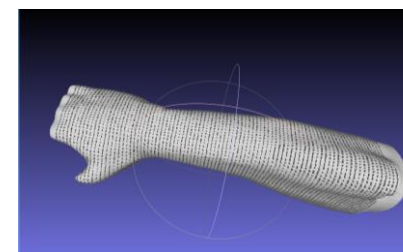
Transformation, initial cleaning



Cutting, final cleaning



Reconstruction

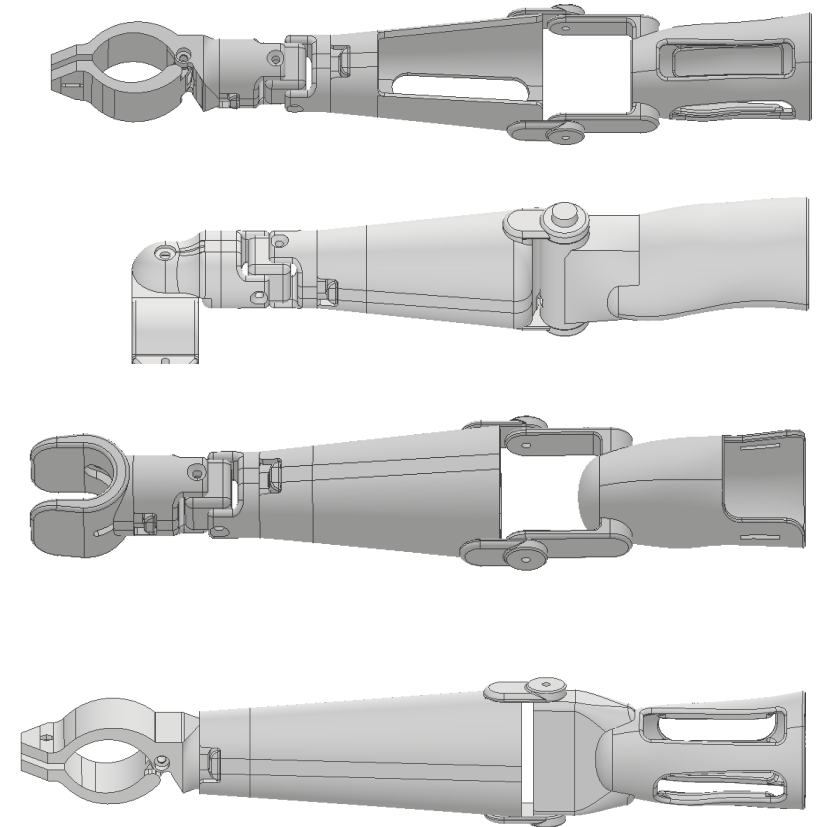
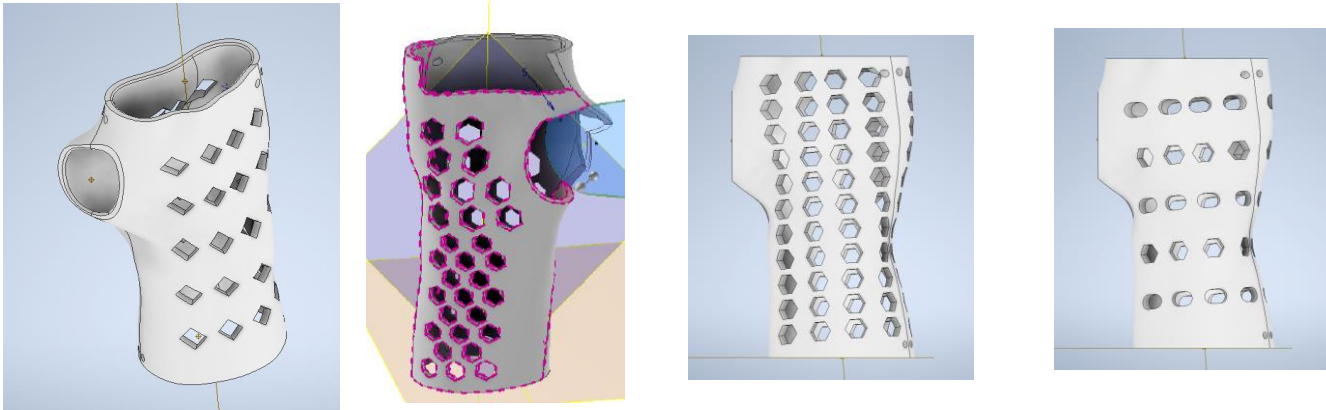


Data extraction

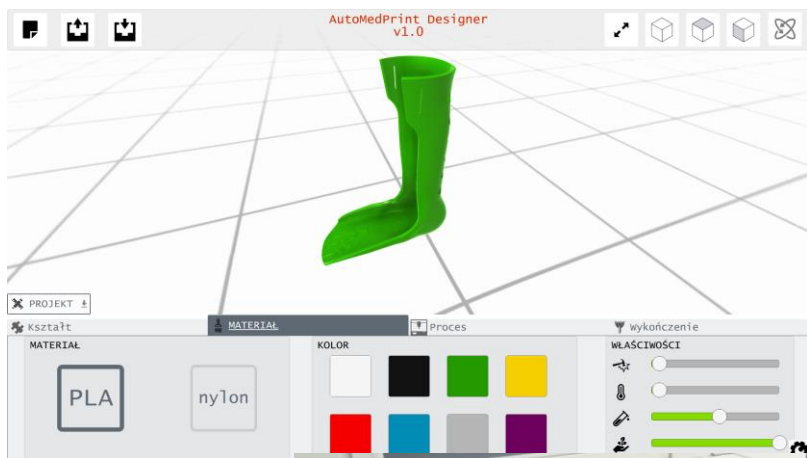
x1_11	0
x1_12	32,541
x1_13	41,769
x1_14	34,588
x1_15	0
x1_16	29,888
x1_17	39,448
x1_18	29,263
y1_11	53,474
y1_12	32,541
y1_13	0
y1_14	34,588
y1_15	48,3
y1_16	29,888
y1_17	0
y1_18	29,263

CAD AND DESIGN AUTOMATION

- intelligent CAD models
- easy change of variants for one patient
- replacement of data from a 3D scan for different patients
- standard variant generation time: ~5 minutes



VIRTUAL REALITY – DESIGN AID



3D product configurator



immersive VR simulation and testing in the design phase

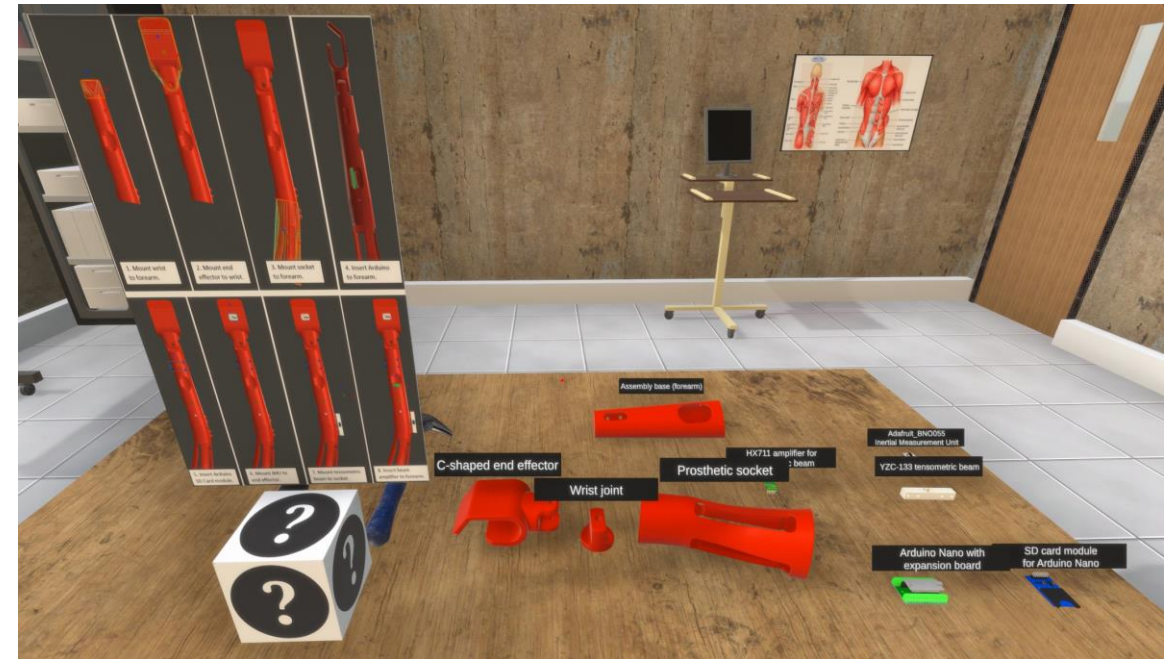
VIRTUAL REALITY - TRAINING AID

View and explore these applications at EMERALD virtual e-learning platform

<https://my.matterport.com/show/?m=NXHcatKcdW7>



training of system use



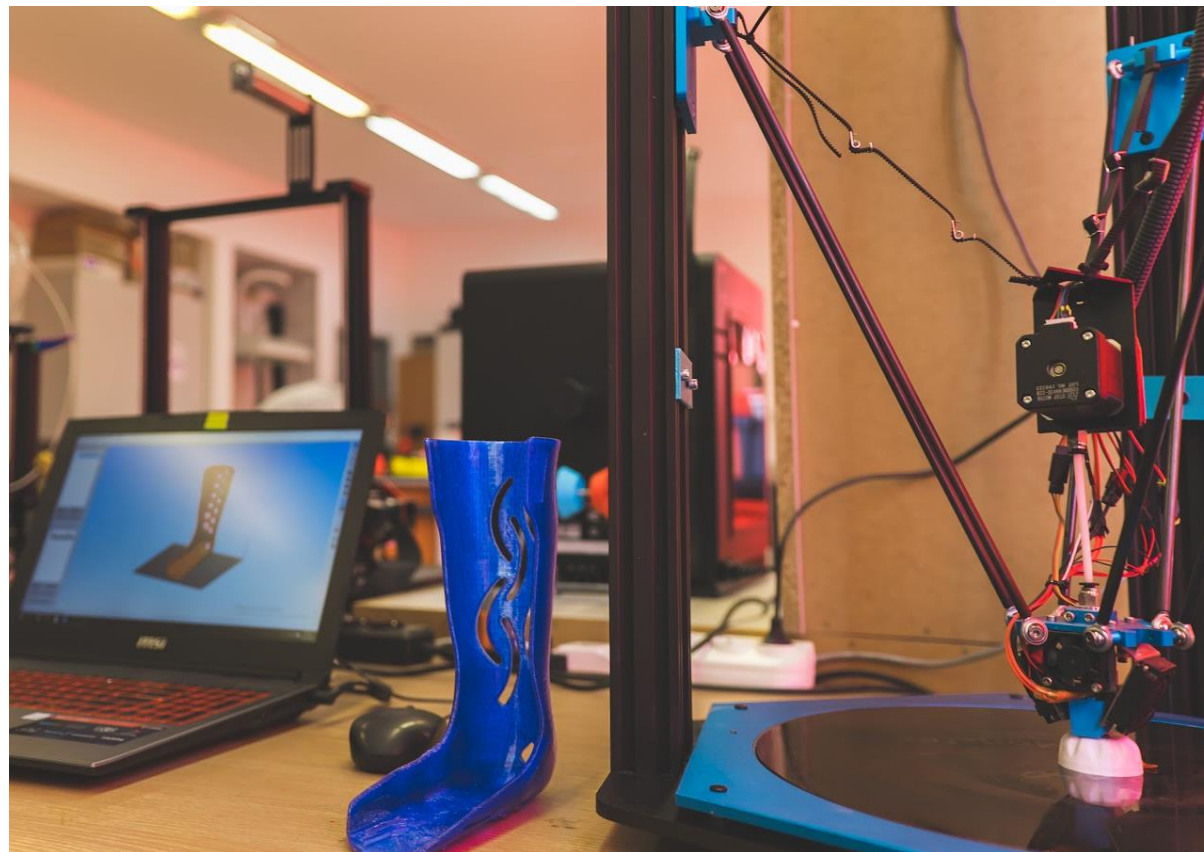
training of product assembly

3D PRINTING

Virtual EMERALD laboratory available at
<https://my.matterport.com/show/?m=NXHcatKcdW7>



FDM printers – standard (cartesian)



FDM printers – Delta

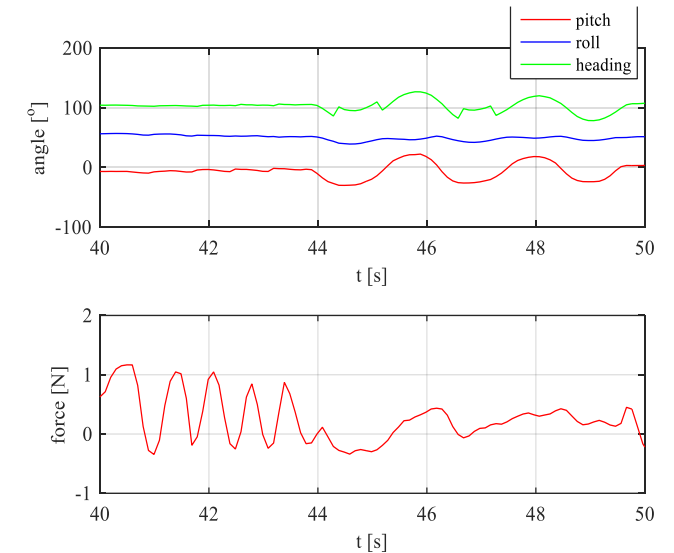
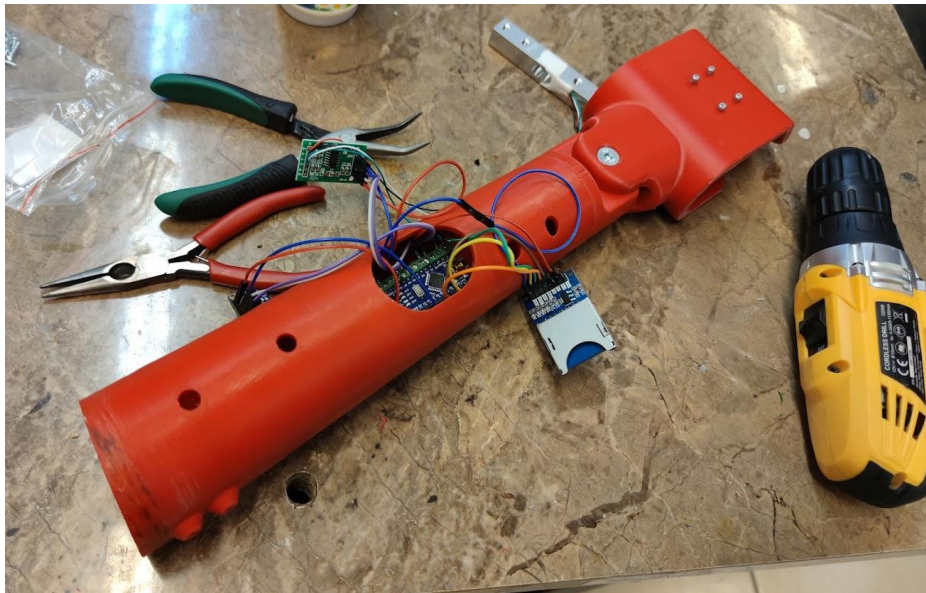
PATIENT TESTING





MECHATRONIC CONVERSION - CASE #1

SENSORIZATION

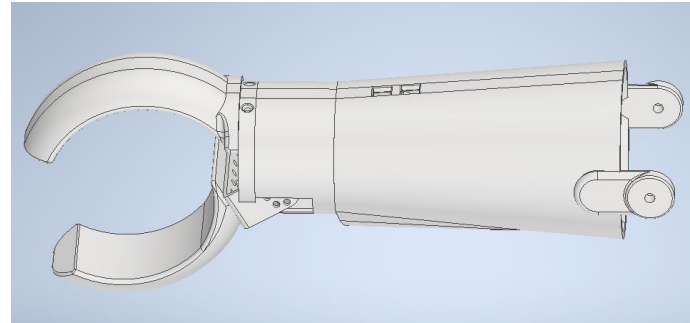
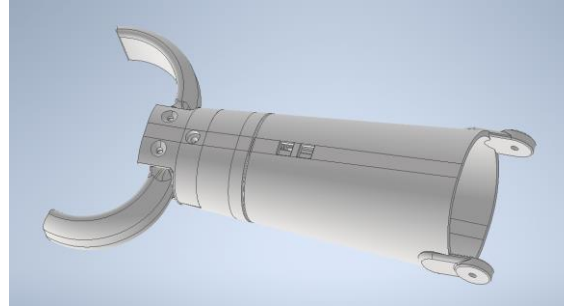


- simple and low-cost mechatronic solution added for gathering data from the bicycle ride
- gathering of data will help improving the construction and process

MECHATRONIC CONVERSION - CASE #2 ACTUATION



test patient (mechanical
prosthesis)



two designs of actuated prosthesis:

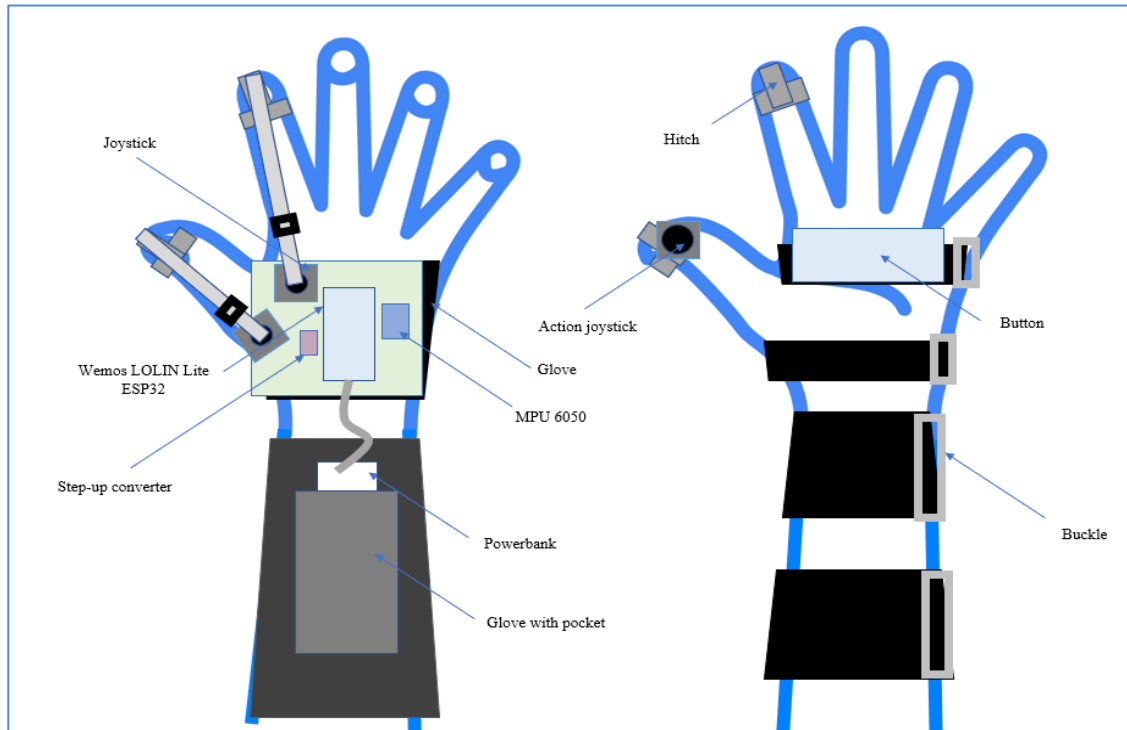
- 1) DC motor, wormgear, two-sided opening
- 2) servo, one-sided opening

additional wrist rotation in both variants



manufactured prototypes

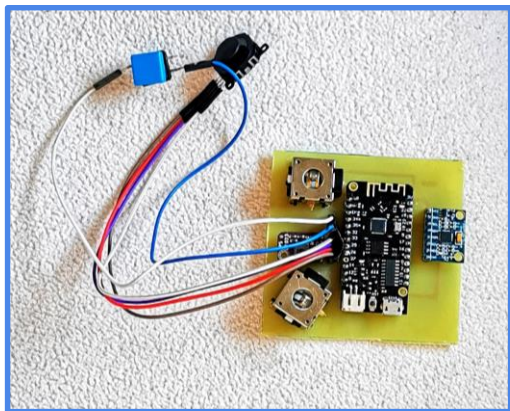
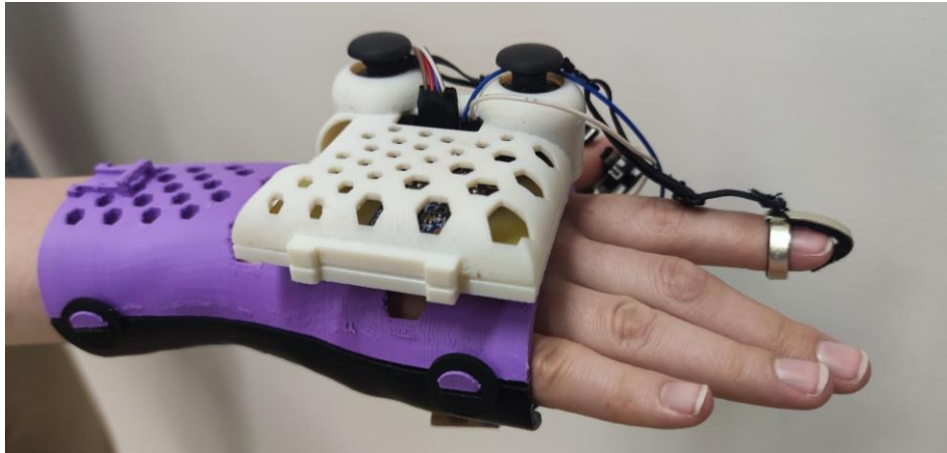
MECHATRONIC CONVERSION CASE #3: SENSORIZATION AND GAMIFICATION



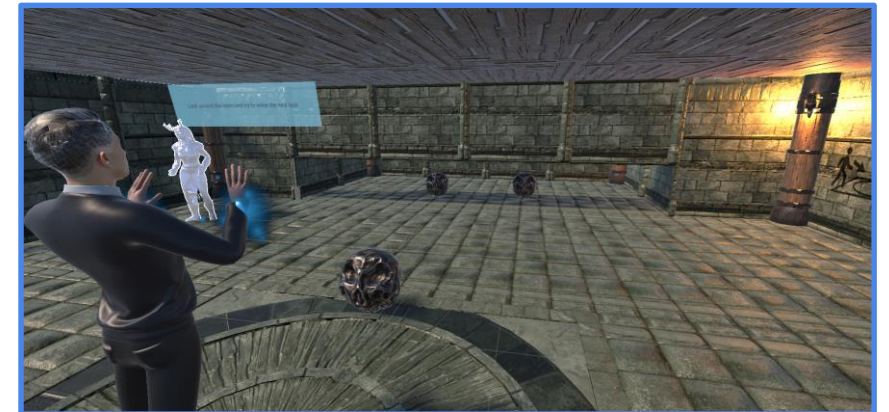
- for better rehabilitation process of patients - gamification approach
- use of VR application with set of exercises
- use of corrective 3D printed orthosis as a game controller - conversion to mechatronic device



ORTHOISIS FOR VR GAME CONTROL - IMPLEMENTATION

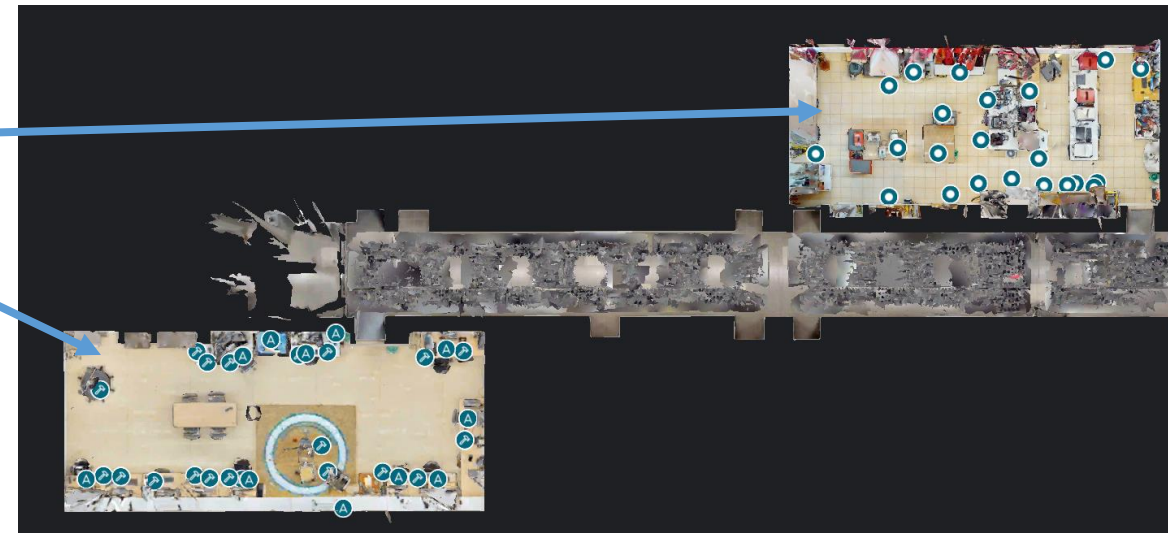
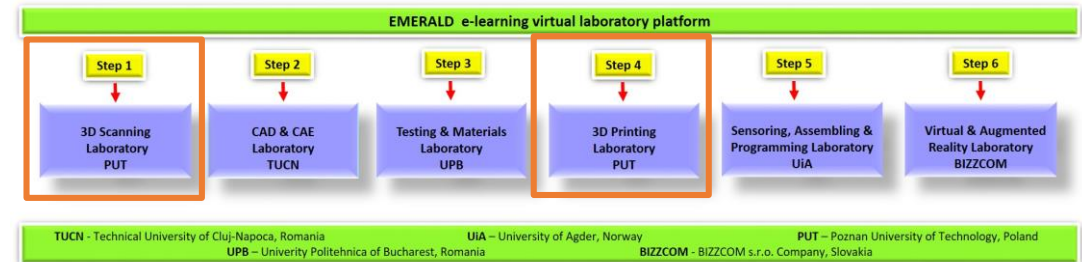


- orthosis equipped with own motion controller with joysticks
- additional motion tracking via Vive Tracker 3.0
- VR application for HTC Vive



EMERALD VIRTUAL E-LEARNING PLATFORM – POZNAN UNIVERSITY LABORATORIES

- direct link:
<https://my.matterport.com/show/?m=NXHcatKcdW7>
- also through project EMERALD website
- 3D printing laboratory
- 3D scanning and VR laboratory
- contents: VR applications, teaching materials, videos, instructions



Thank you for your attention!

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